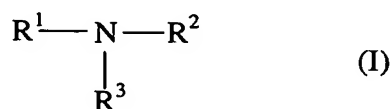


### Abstract

A heat transfer liquid concentrate comprises, in addition to at least one glycol,

- 5 a) from 0.05 to 10, preferably from 0.1 to 5, % by weight of one or more aliphatic amines of the formula (I),



- 10 where  $\text{R}^1$  to  $\text{R}^3$  may be identical or different and are hydrogen, optionally branched  $\text{C}_1$ - $\text{C}_9$ -alkyl or  $\text{C}_1$ - $\text{C}_9$ -hydroxyalkyl,

- b) from 0.005 to 3, preferably from 0.01 to 1, % by weight of one or more silicates which may have been stabilized,

15

- c) from 0 to 3% by weight of one or more corrosion inhibitors selected from the group consisting of the hydrocarbon-triazoles and of the hydrocarbon-thiazoles,

- d) from 0 to 5% by weight of one or more alkali metal, ammonium or substituted  
20 ammonium molybdates and

- e) from 0 to 1% by weight of one or more polymeric hard water stabilizers.

25 The concentrates, if required after prior dilution with water, are particularly suitable for use in solar plants in which a heat transfer liquid is in direct contact with the glass of the solar plant.